

FIG. 1

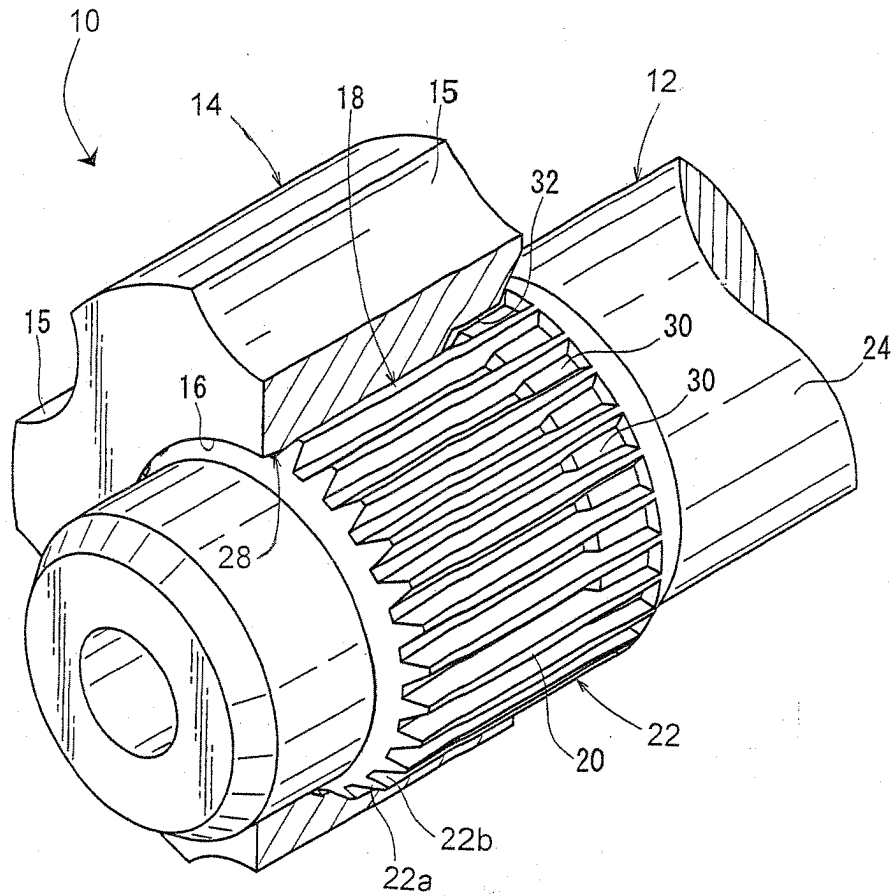


FIG. 2A

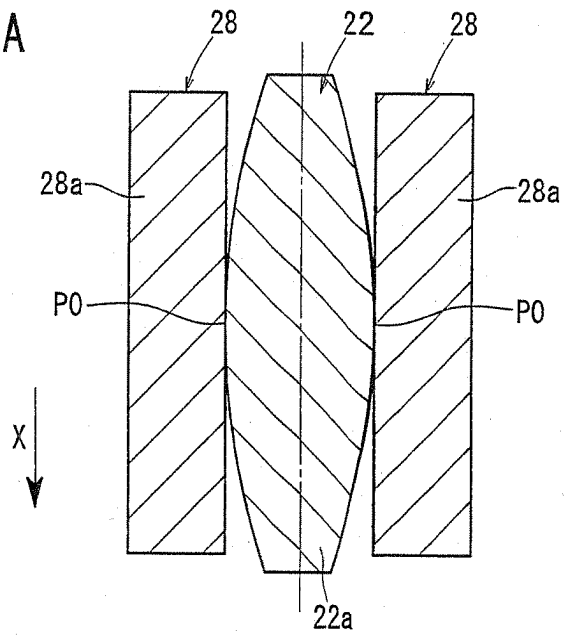


FIG. 2B

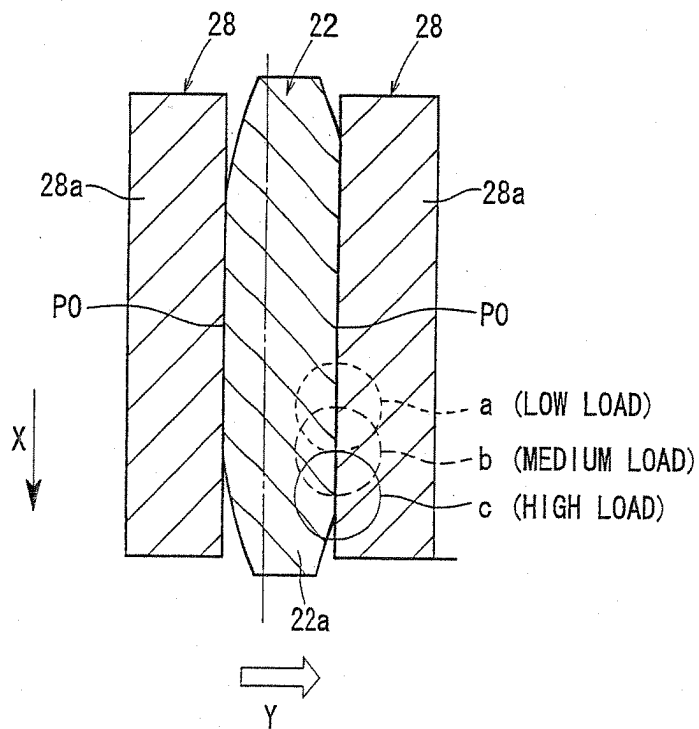


FIG. 3

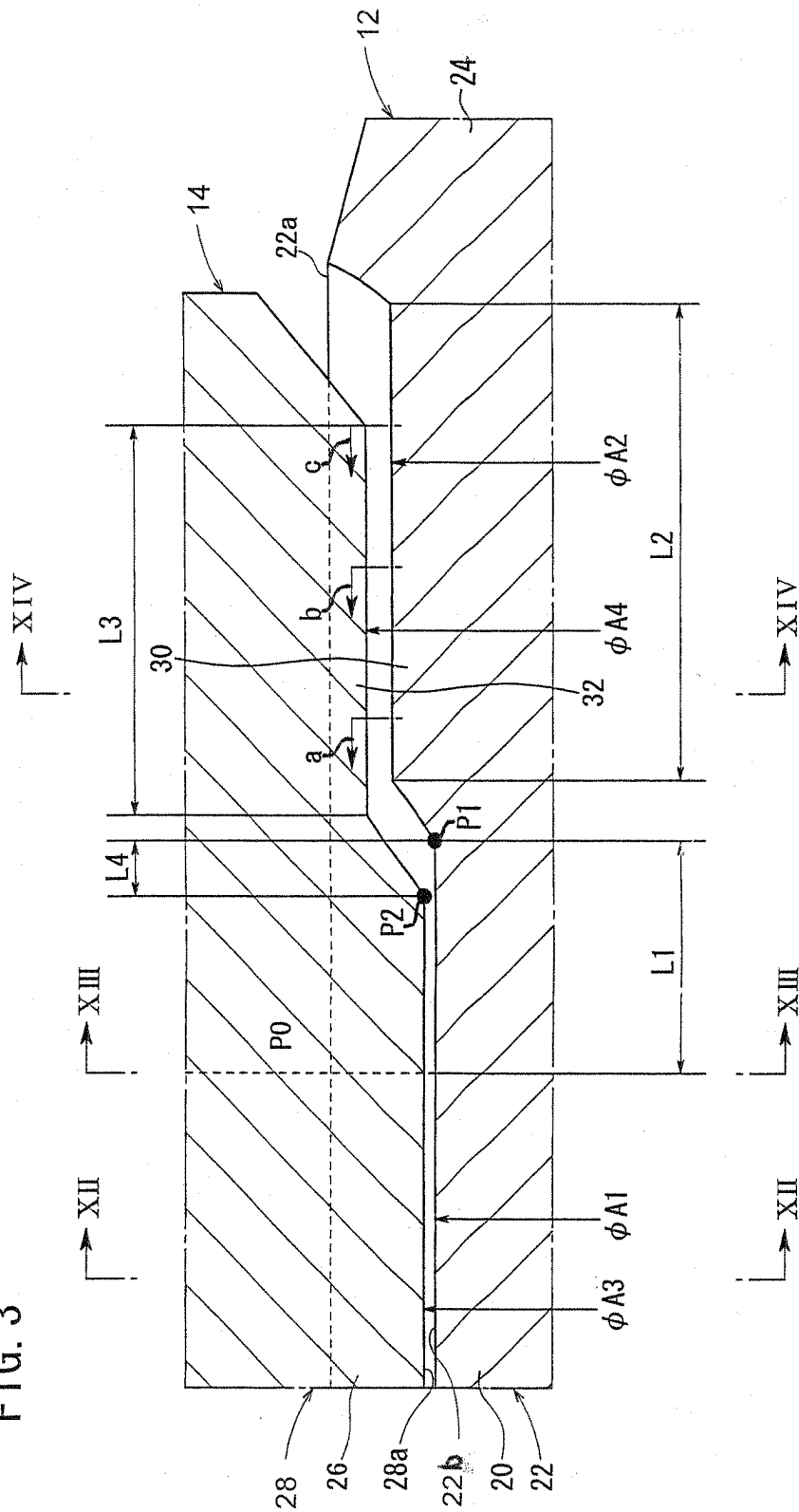


FIG. 4

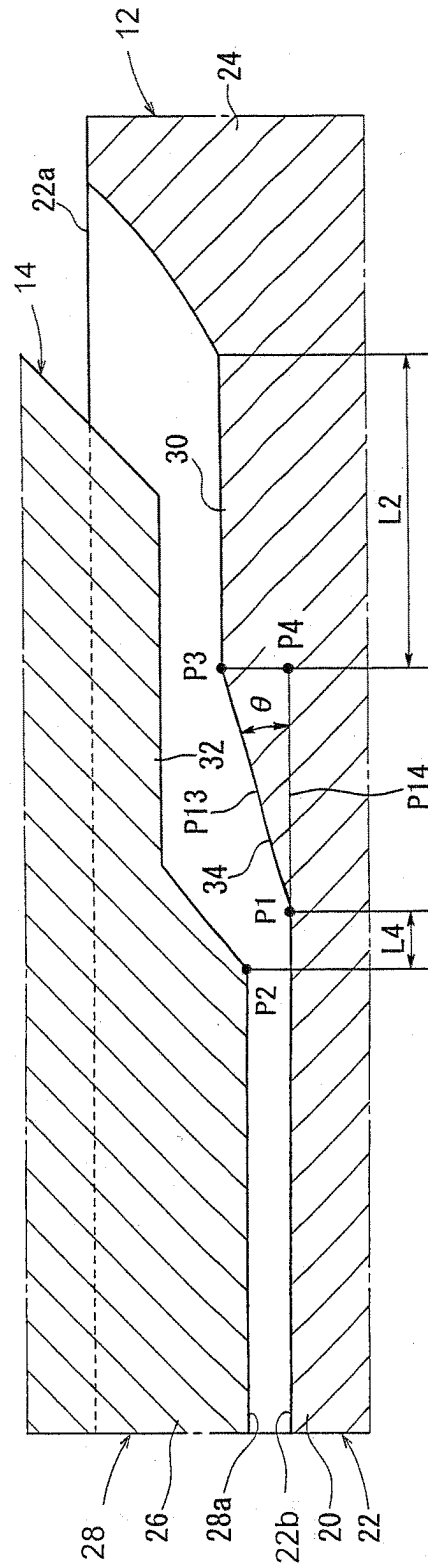


FIG. 5

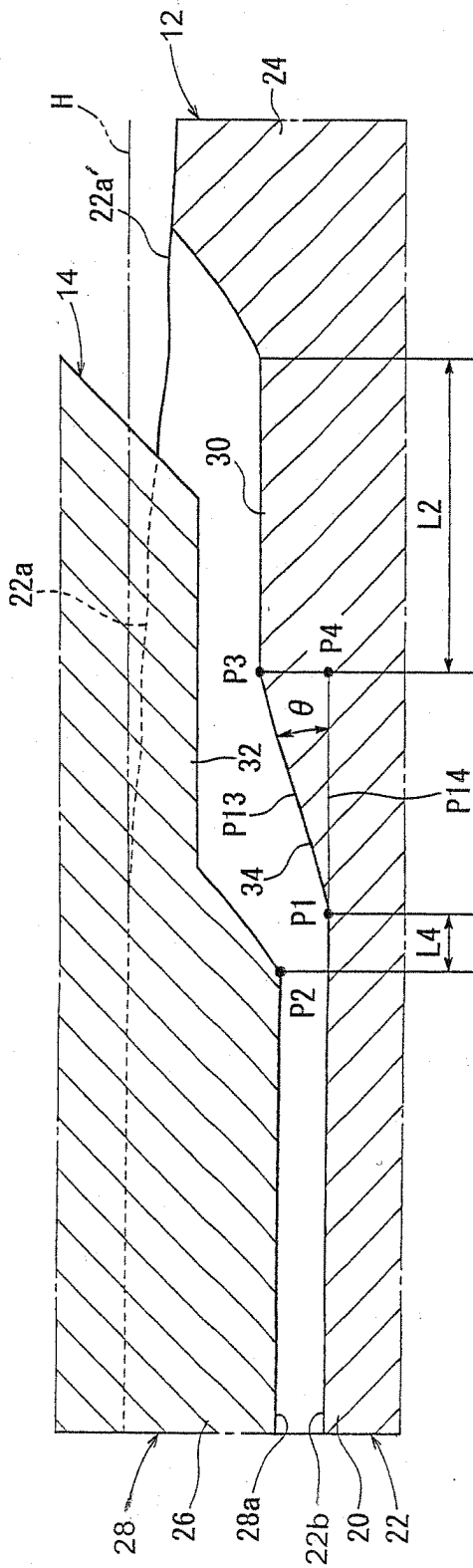


FIG. 6

TILT ANGLE θ	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	○	⊙	⊙	⊙	⊙	○	×
PRODUCTIVITY	×	○	⊙	⊙	⊙	⊙	○	×

FIG. 7

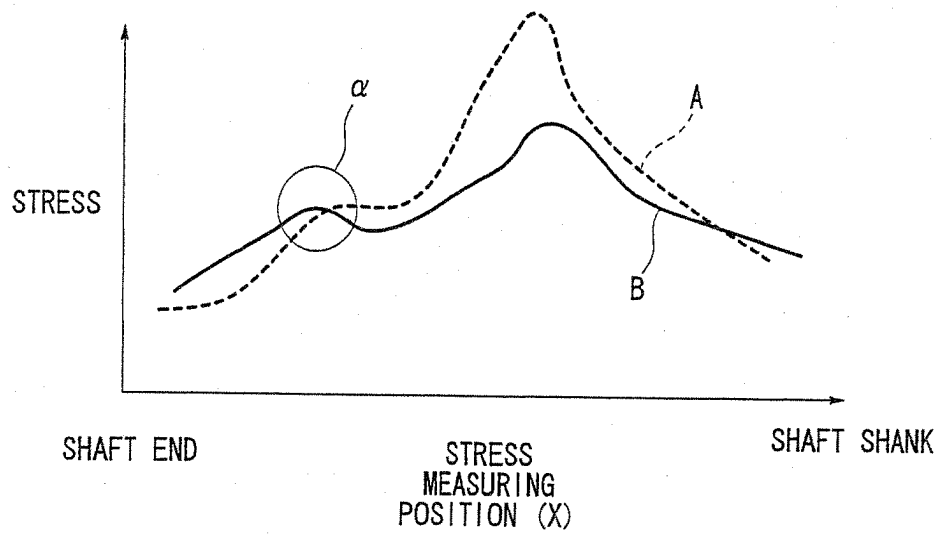


FIG. 8

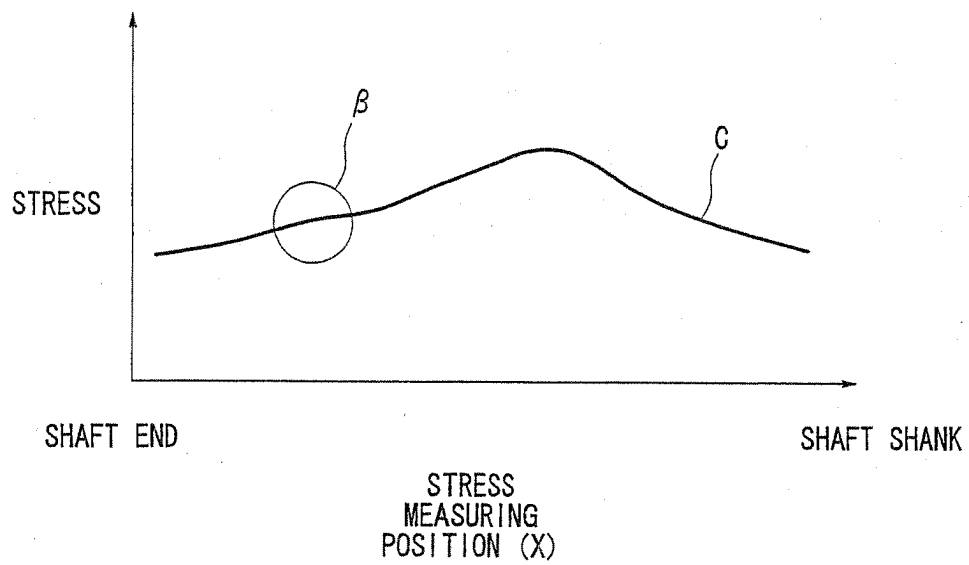


FIG. 9

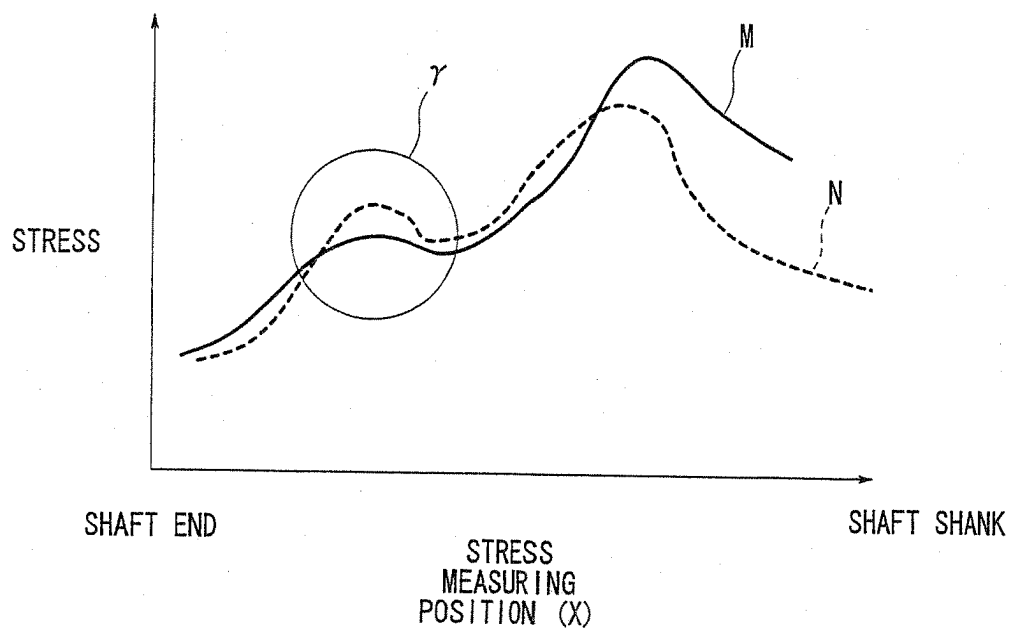


FIG. 10

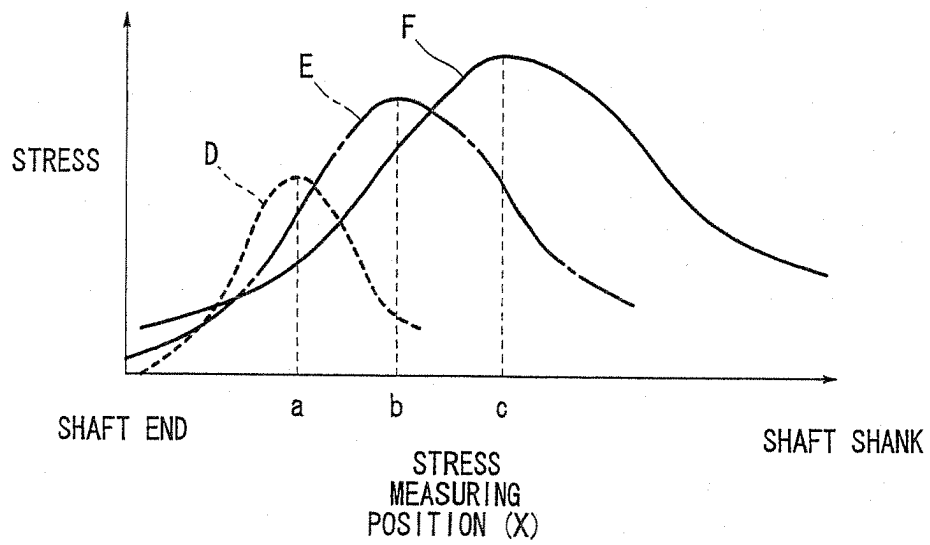


FIG. 11

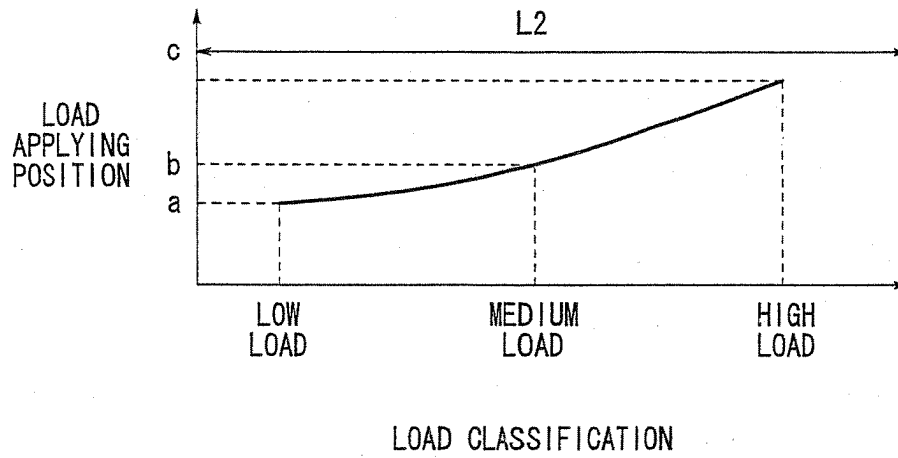


FIG. 12

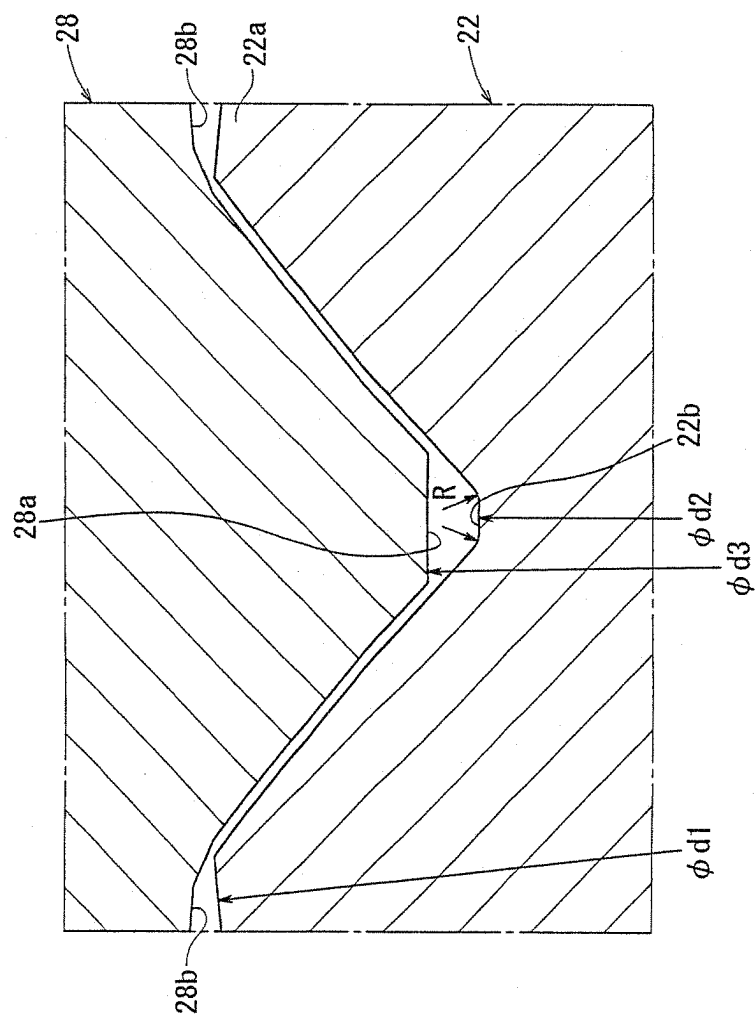


FIG. 13

